

## INSTALLATION INSTRUCTIONS

THESE INSTALLATION INSTRUCTIONS ARE RECOMMENDATIONS ONLY. FOR MORE DETAILED INSTRUCTIONS APPLICABLE TO THE TYPE OF INSTALLATION THAT IS INTENDED FOR THIS PRODUCT, PLEASE REFER TO THE CURRENT VERSION OF AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION AAMA 2400, STANDARD PRACTICE FOR INSTALLATION OF WINDOWS WITH A MOUNTING FLANGE IN STUD FRAME CONSTRUCTION, OR EITHER THE CURRENT VERSION OF AMERICAN SOCIETY FOR TESTING AND MATERIALS INTERNATIONAL ASTM E2112, STANDARD PRACTICE FOR INSTALLATION OF EXTERIOR WINDOWS, DOORS AND SKYLIGHTS, INFORMATION MAY BE OBTAINED AT [WWW.AAMANET.ORG](http://WWW.AAMANET.ORG) OR [WWW.ASTM.ORG](http://WWW.ASTM.ORG).

Check that the opening is Level (in the horizontal plane), Plumb (in the vertical plane), True (across both planes), and Square (across the diagonals) before proceeding with installation of this product.

Measure this product prior to installation for sufficient clearance between product frame and opening.

The installation of the proper type of flashing to the opening is critical to maintaining the weather resistant barrier. Please follow the flashing manufacturer's recommended installation method for flashing installation.

The joint between this fenestration product and the flashed opening should be sealed with the appropriate type of sealant, recommended by the sealant manufacture for the type of application. The sealant manufacturer's recommended application instructions for proper joint size and sealing technique must be followed.

Making sure that sashes or operating panels are closed and locked during installation, center this product into opening checking and measuring for level, plumb, true, and square.

This product should only be secured to the opening when it is level, plumb, true and square. Follow the appropriate fastener schedule for fastener size and spacing. Fasteners should only be secured to the opening when it is level, plumb, true, and square. Follow the appropriate fastener schedule for fastener size and spacing. Fasteners should be selected and installed to secure the weight, wind load, and temperature variations for this product to meet the current building codes, applicable for the region. Projected windows are not self-supporting, and require supports and bracing.

Check this unit for ease of operation and that it is in good working condition. It is important that all weep holes remain unobstructed. Clean using only mild detergents and non-etching cleaning agents. Do not use hydrocarbon fuels or solvents, paint removers, aggressive alkaline, acidic, or abrasive cleaners, cleaners containing trisodium phosphate, organic solvents, strong soaps, or detergents to clean this product.

MANUFACTURER MAKES NO WARRANTY, EXPRESSED OR IMPLIED, WITH RESPECT TO THESE INSTRUCTIONS OR ANY THIRD PARTY INSTRUCTIONS, AND MANUFACTURER SHALL NOT BE LIABLE FOR ANY DAMAGE OR LIABILITY THAT MAY ARISE IN CONNECTION WITH THE INSTALLATION OF THIS PRODUCT NOT PERFORMED BY MANUFACTURER.

Do not powerwash or acid wash windows.

Use of Muratic Acid on or near windows will void warranty.

THE RESPONSIBILITY FOR SELECTION OF WINDOW PRODUCTS TO MEET ANY APPLICABLE LOCAL LAWS, BUILDING CODES, ORDINANCES OR OTHER SAFETY REQUIREMENTS RESTS SOLELY WITH THE ARCHITECT, BUILDING OWNER OR CONTRACTOR.

#### INSTALLATION INSTRUCTIONS

1. Allow ½" vertical and horizontal clearance for window rough opening.
2. Set window frame in opening and install PLUMB, SQUARE, and LEVEL.
3. SASHES MUST BE CLOSED AND LOCKED DURING INSTALLATION.
4. Fasten frame securely. Do not twist or bow frame.
5. Handle windows by jambs and not by head.
6. Keep siding ¼" off frame head on fin products.
7. Apply 3/8" nominal bead of caulk around perimeter of window before installing. Use window wrap or other AAMA approved sealant to seal the window.
8. Do not drill any holes in the window sill.
9. All vertical and horizontal joints or voids created during field mulling must be sealed to prevent water intrusion.

Replacement Window installation instructions must be followed and performed by a certified installer using correct AAMA guidelines and applications.

\*Additional installation details for products are available on [www.awindowinc.com](http://www.awindowinc.com) \*

CAUTION: Do not leave small children unattended when windows are open or unlocked; insect screens are easily removed from the inside and not designed as a safety restraint.