

# PD10 SERIES PATIO DOOR INSTALLATION INSTRUCTIONS

1. Prepare opening to be plumb, square and cleaned from debris. Sill installation surface must be prepared to be flat and level.
2. Determine door operation prior to going to Step 3, i.e. standard door is manufactured viewing from the exterior; operable door is on the left side XO. If OX or right side door operation is required, see door change operation instructions.
3. Caulk inside surface of nail fin to provide weather seal around perimeter of door.
4. Caulk at bottom sill of frame.
5. Install door into opening allowing even clearance between opening and vinyl frame on all sides. Make sure the door is plumb and square in the opening. Tack one 1-½" roofing nail at each corner through the pre-punched nail fin.
6. Check diagonal dimensions from corner to corner. They should be within 1/8" of each other. Check height and width dimensions to be consistent at all locations along frame.
7. Drive 1-½" roofing nails in every other hole of nail fin.
8. Adjust wheel height with Phillips screw driver through access hole on each side of sash corner. Adjust so that sash hits weather seal top and bottom, and door closes evenly to the jamb. Install plug buttons to cover adjustment holes.
9. Install handle set (see instructions) adjust keeper for proper locking.
10. Make sure surface behind frame at keeper is solid and there is no spacer between the frame and the rough opening where keeper screws go, shim if necessary.
11. See instruction sheet attached to screen for screen installation.