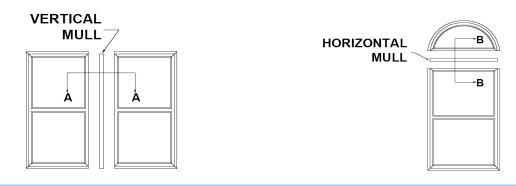


MULLING & STACKING INSTRUCTIONS

for V25, V31, Horizontal & Vertical Mulls

Before installation, check your local and state requirements for this type of install.

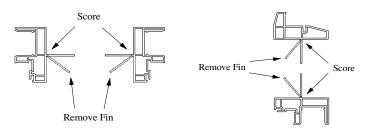


1 Nail Fin Removal

Before installation, check your local and state requirements for this type of install.

• Remove nailing fin on the sides of the windows that will be connected to the mull by first scoring the fin with a <u>sharp</u>-object then peeling away as shown in figure A.

Figure A



2 Install Mull

Before installation, check your local and state requirements for this type of install.

• For horizontal mulls only - Measure and notch the mull around the weep gate as shown in figure B. Note: After mulling is complete, apply urethane around the notched area of the mull. Be careful not to block the weep gate in any way.

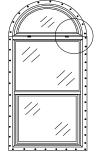
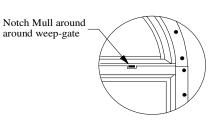
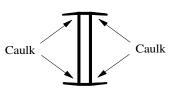


Figure B



• Apply clear urethane caulking down the entire length of the mull in the four corners as shown in figure C.



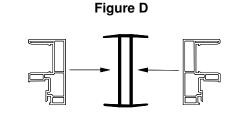


MULLING & STACKING INSTRUCTIONS

for V25, V31, Horizontal & Vertical Mulls



• Position one mull between the two windows aligning the mull legs with the window frames. (see figure D) Apply inward pressure against the window until it is seated into place. (see figure E)











3 Install Clips

Before installation, check your local and state requirements for this type of install.

• Position mulling plate at end of mull as shown in figure E. Secure with #8 x 5/8" screws. Drill a 3/32" pilot hole if needed. Remove excess weld flashing if necessary to allow plate to lie flat. Apply a layer of urethane across the entire area of the clip and allow to dry. Repeat at opposite end of mull. Figure F

